

Note: (a) All questions are compulsory.

(b) The candidate is allowed to make Suitable numeric assumptions wherever required for solving problems

Q.No	Question	Marks
Q1a	In a biotech company, the fermentation process for producing a therapeutic protein has a mean yield (μ) of 120 grams per batch with a standard deviation (σ) of 8 grams. Customer specification limits (LSL and USL) are: Lower Specification Limit (LSL): 100 grams Upper Specification Limit (USL): 140 grams [5] a) Calculate Process Capability Index (Cp)? b) Calculate Process Capability Performance (Cpk)? c) Is the process capable? d) Discuss Six Sigma-based improvements can be made to increase capability?	[5]
1b)	A company manufactures 3,00,000 smartphone screens per month. During quality inspection, 190 defective screens are found. Calculate the Defects Per Million Opportunities (DPMO) if each screen has 3 opportunities for defects (e.g., scratches, dead pixels, touch sensitivity issues). Find the Sigma Level.	[2]
Q2	A biotechnology company is setting up a new facility for the production of monoclonal antibodies. Develop a Validation Master Plan (VMP) for company that outlines the strategy for validating equipment, utilities, processes, cleaning, and computer systems	[5]
Q3	Analyze the effectiveness all the elements in 5'S principle and also the implementation procedure of 5'S in a manufacturing company.	[5]

Q4	Explain the role of sensory evaluation in food/pharma/biotech quality control and analyze how the triangle test and duo-trio test are applied by taking suitable examples. Evaluate the effectiveness of these tests in detecting product differences. Discuss the factors that influence sensory perception.	[6]
Q5	<p>Answer the following questions</p> <p>a) How the concept of quality Management evolved over time?</p> <p>b) Discuss risk identification process and tools/techniques used for risk identification by taking example of HAZOP and HACCP.</p> <p>c) In pharmaceutical industry every process is validated, then why do we have failure. Writing investigation report of quality failure is mandatory, discuss briefly.</p> <p>d) Explain advance QC approaches such as Quality by design. Why it is important to indentify critical quality attributes (CQA), critical process parameters (CPP) and Critical Process control (CPC) for a process.</p>	<p>[2]</p> <p>[3]</p> <p>[3]</p> <p>[4]</p>